

**Amendments to the Specification**

Please amend the specification, as follows:

Page 1, line 2, add the following new paragraph in the form of a section heading prior to the start of the paragraph beginning “The present invention relates to a method . . . .”

BACKGROUND OF THE INVENTION

Page 1, line 3, add the following new paragraph in the form of a section subheading prior to the start of the paragraph beginning “The present invention relates to a method . . . .”

Field of the Invention

Page 1, line 20, add the following new paragraph in the form of a section subheading prior to the start of the paragraph beginning “Manufacture of tyres for vehicle wheels . . . .”

Description of the Related Art

Page 7, line 5, add the following new paragraph in the form of a section heading prior to the start of the paragraph beginning “In accordance with the present invention . . . .”

SUMMARY OF THE INVENTION

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Page 14, line 7, add the following new paragraph in the form of a section heading prior to the start of the paragraph beginning “Further features and advantages . . . .”

#### BRIEF DESCRIPTION OF THE DRAWINGS

Page 15, line 14, add the following new paragraph in the form of a section heading prior to the start of the paragraph beginning “With reference to the drawings . . . .”

#### DETAILED DESCRIPTION OF THE EXEMPLARY EMBODIMENTS

Add a new page 44 after the claims, adding the following ABSTRACT OF THE DISCLOSURE. A new, separate page 44 including the ABSTRACT OF THE DISCLOSURE is enclosed.

#### ABSTRACT OF THE DISCLOSURE

A tyre for a vehicle wheel includes a carcass structure, a belt structure, a tread band, and sidewalls. The carcass structure includes at least one first and second carcass ply and a pair of annular reinforcing structures. The carcass plies are formed of strip sections extending in a substantially U-shaped conformation, including at least two parallel thread elements at least partly coated with elastomer material. The at least one first (second) carcass ply includes a first (third) and second (fourth) series of strip sections arranged in mutually-alternating sequence along a circumferential extension of the carcass structure. The annular reinforcing structures

include first and second primary portions. The first (second) primary portion includes an axially-inner side turned towards end flaps of the strip sections of the first (third) series and an axially-outer side turned towards end flaps of the strip sections of the second (fourth) series.

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